



Bergamid™ B70 G30 TM-ZA

Polyamide 6

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Good Stiffness • Impact Modified
RoHS Compliance	• RoHS Compliant
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.30	1.30	g/cm ³	ISO 1183
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus ² (73°F (23°C))	1.07E+6 (7400)	783000 (5400)	psi (MPa)	ISO 527
Tensile Stress (Break)	19600 (135)	16000 (110)	psi (MPa)	ISO 527
Tensile Strain (Break)	4.0	7.0	%	ISO 527
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (73°F (23°C))	9.5 (20)	17 (35)	ft·lb/in ² (kJ/m ²)	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	38 (80)	50 (110)	ft·lb/in ² (kJ/m ²)	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed	392 (200)	--	°F (°C)	ISO 75-2
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed	383 (195)	--	°F (°C)	ISO 75-2
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+13	1.0E+10	ohms	IEC 60093
Volume Resistivity	1.0E+15	1.0E+12	ohms·cm	IEC 60093
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating ³				UL 94
0.031 in (0.8 mm)	HB	--		
0.06 in (1.6 mm)	HB	--		

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Processing Information

Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	< 4.0 hr	< 4.0 hr
Suggested Max Moisture	< 0.10 %	< 0.10 %
Processing (Melt) Temp	500 to 554 °F	260 to 290 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.

² 0.039 in/min (1 mm/min)

³ Conform to UL94

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